

menzerna



**BRASS
PRODUCT RANGE**

PERFECTION IN POLISHING

RECOMMENDATIONS FOR POLISHING BRASS

- Use buffing speeds of 30 - 50 m/s
- Avoid pronounced polishing marks >> Polishing defects only visible after galvanising >> High scrap rate
 - » Use **Menzerna high-performance pastes with premium polishing minerals**
- Even and fine pre-grinding
- Keep polishing times short >> otherwise a turbulent surface finish with no deep gloss is produced



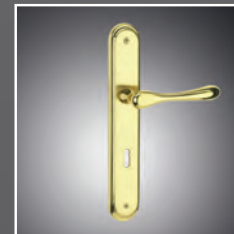
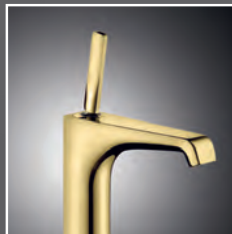
Menzerna emulsions are developed for industrial use. In centrally supplied production lines of bulk consumers, liquid pastes ensure maximum process security, speed and quality.



Menzerna solid compounds are suitable for manual workstations as well as fully automated polishing systems. In large and small series, they set consistent surface quality standards with a wide variety of work piece geometries.

MENZERNA FOR GLOSS:

- + Door handles
- + Fittings
- + Lamps
- + Musical instruments
- + Technical components




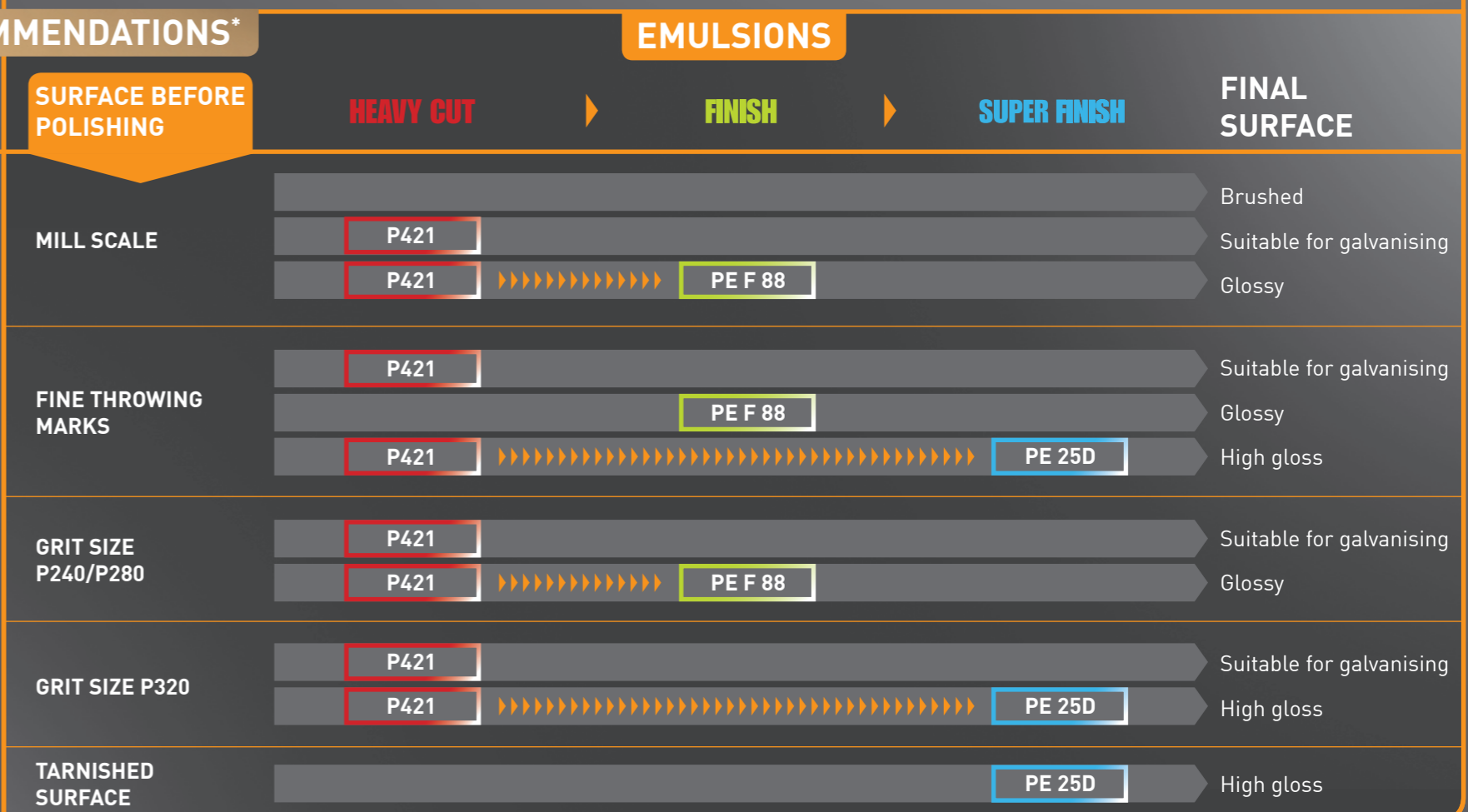
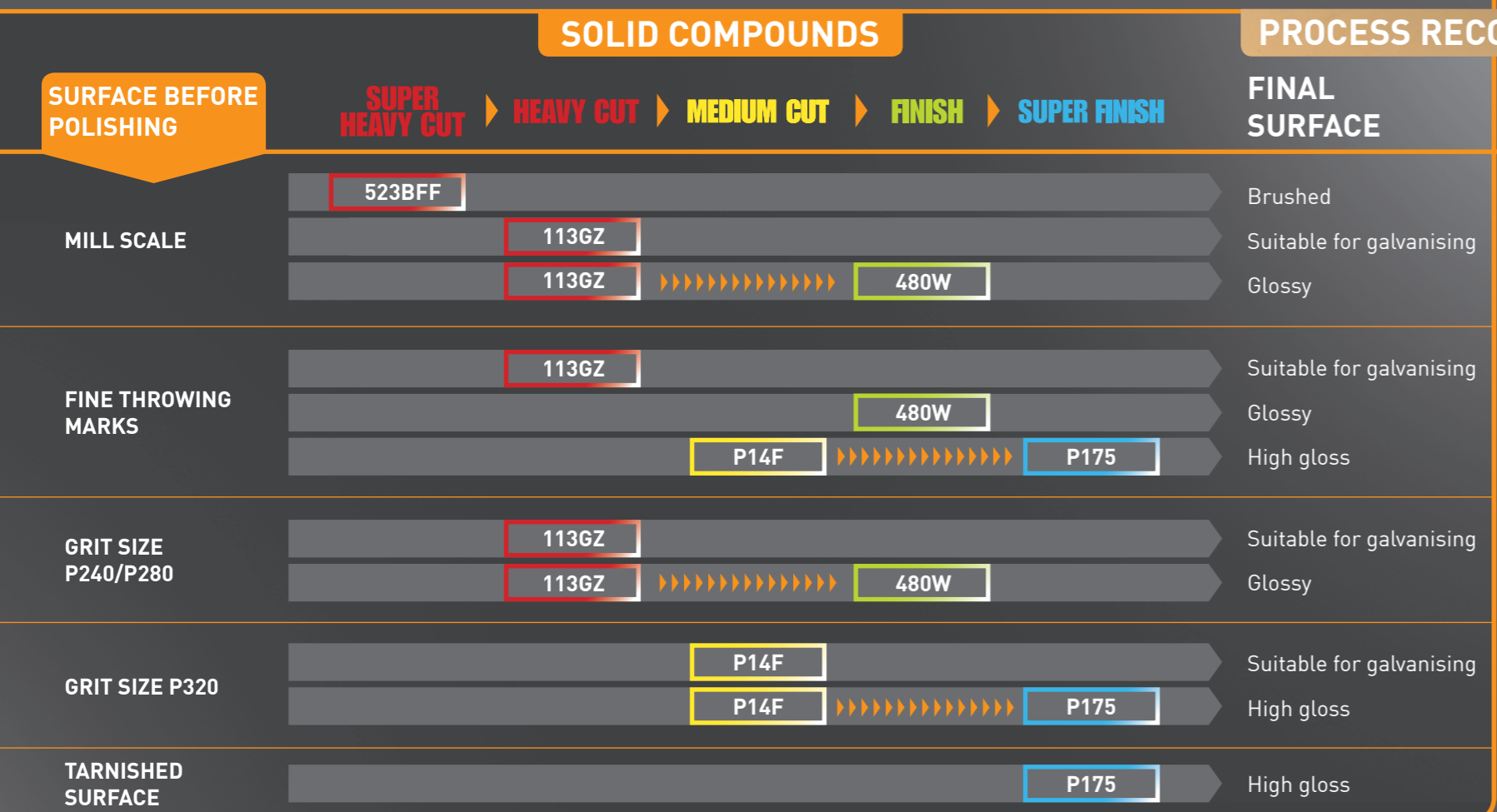
About Menzerna

Menzerna develops and produces polishing compounds and emulsions for industrial applications. With our consulting services, we assist industrial customers with the optimisation of polishing processes. We cover all aspects of industrial polishing with a wide variety of innovative formulations and complete polishing systems. Menzerna gives premium brands their gloss. **Menzerna - Perfection in Polishing. Made in Germany. Since 1888.**

MENZERNA BRASS POLISHING COMPOUNDS

SOLID COMPOUNDS	SUPER HEAVY CUT	HEAVY CUT	MEDIUM CUT	FINISH	SUPER FINISH
	523BFF is a high-performance brush compound with a high grease content. It works very quickly with a high cutting rate. A consistently fine, matt surface is the result.	113GZ is an abrasive tripoli polishing compound. Very economical to use, it produces a well-finished surface that is ready for galvanising.	P14F is a fast-acting polishing compound with a good cut and broad field of application. Produces cut and high gloss in one step	480W is a fast-acting finishing paste with especially adapted bonding, producing a beautiful gloss on brass surfaces.	P175 is a superfine, high-gloss compound that is versatile in application. It produces a surface free of lines with a premium deep mirror gloss.
Container size (Art. no.)	approx. 1,2 kg (01012.050.001)	approx. 1,1 kg (06008.050.001)	approx. 1,3 kg (07163.050.001)	approx. 1,2 kg (07008.050.001)	approx. 1,2 kg (07984.050.001), approx. 560 g (07984.074.001)
Polishing wheel:	Fibre, sisal, cotton	Sisal, cotton	Cotton	Cotton	Soft buffing wheel
Colour:	Grey	Brown	Beige	Beige	Yellow
Grease content:	Greasy	Greasy	Greasy	Medium	Dry
Suitable for:	Aluminium, brass/non-ferrous metals	Aluminium, brass/non-ferrous metals, coatings	Aluminium, brass/non-ferrous metals, stainless steel	Aluminium, brass/non-ferrous metals, plastic	brass/non-ferrous metals, stainless steel, coatings, plastic
Result:	Brushed, deburred and satin-finished surface.	Fast and thorough removal of defects.	Consistent surface with no deep scratches.	Mirror finish surface.	Brilliant, deep gloss surface.

EMULSIONS	HEAVY CUT	FINISH	SUPER FINISH
	P421 is an economical, tripoli-based pre-polishing paste that produces a well-finished surface ready for galvanising. Suitable for use with rotary tables and robot systems. Extensively proven in the fittings industry.	PE F 88 is a high-quality finishing paste that produces a perfect gloss. Minimal clean-up effort and ease of application thanks to an optimised bond.	PE 25D produces a mirror finish that is absolutely free of lines and meets the highest quality standards.
Container size (Art. no.)	Hobcock, 30l (20865.220.001) Container, tapered bottom, 700l (20865.506.001) Container, IBC, 1000l (20865.515.001)	Hobcock, 30l (20927.220.001) Container, tapered bottom, 700l (20927.506.001) Container, IBC, 1000l (20927.515.001)	Hobcock, 30l (20472.220.001) Container, tapered bottom, 700l (20472.506.001) Container, IBC, 1000l (20472.515.001)
Polishing wheel:	Sisal, cotton	Cotton	Soft buffing wheel
Colour:	Russet	Beige	White
Suitable for:	Brass/non-ferrous metals	Brass, stainless steel	Aluminium, brass/non-ferrous metals, stainless steel
Result:	Fast and thorough removal of sanding marks.	Mirror finish surface.	Brilliant, deep gloss surface.



*The process recommendations provided here were prepared based on our best knowledge. They cover most common practical applications. Additional products are available for other applications.